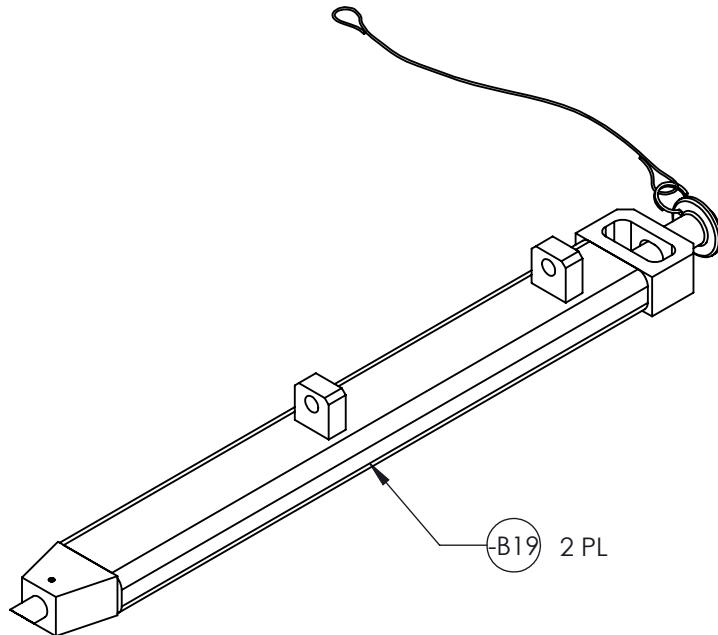


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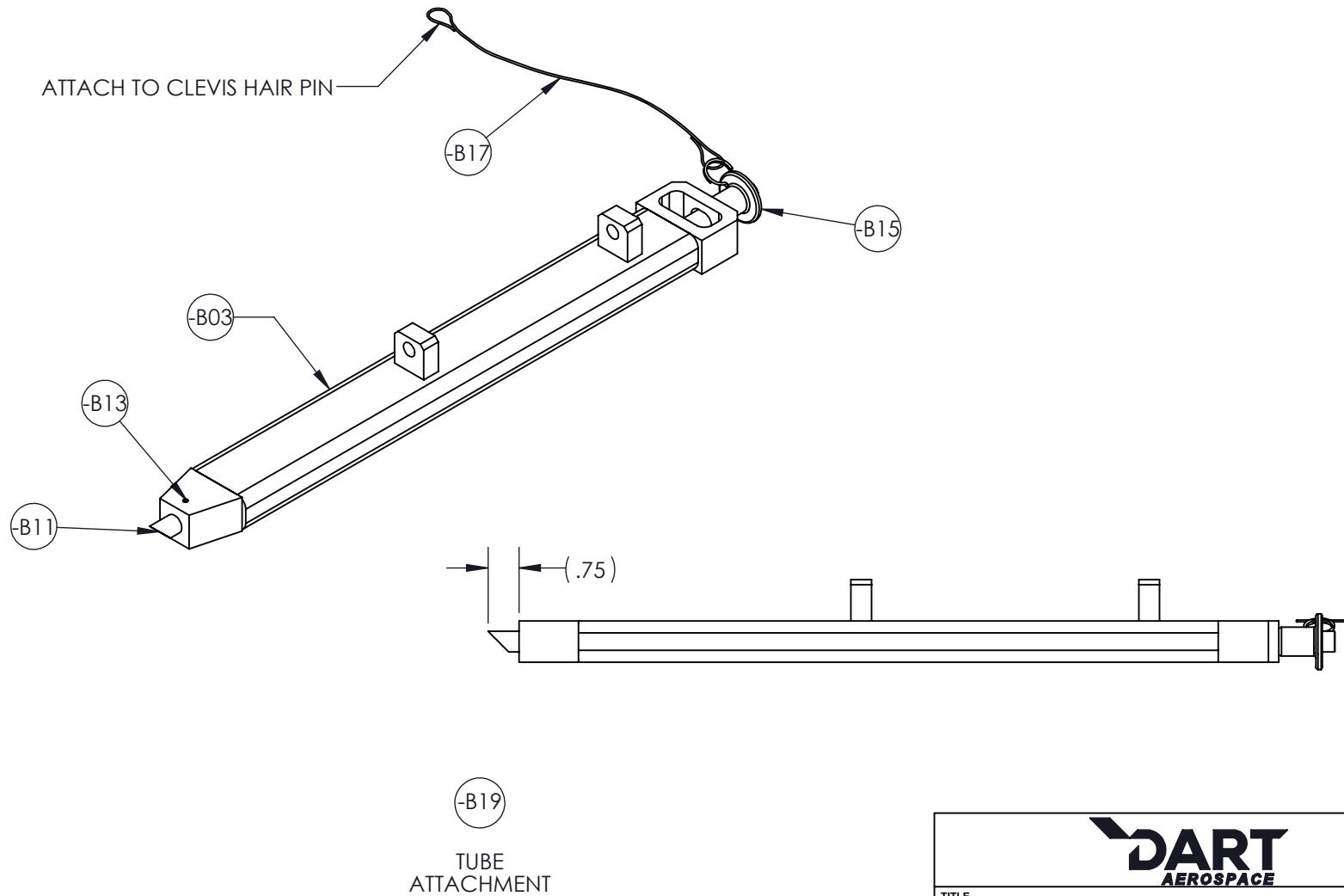
REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
A		SEPERATED OUT FROM KIT			3/10/2011	JAG	
B	15-0110	-B01 CH'D FINISH WAS FORREST T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED #13538. - -B03 ADDED 16X CORNER RELIEFS OK. -B11 CH'D MATERIAL WAS STEEL GR8 PLAIN IS 4140/4142, ADDED HEAT TREAT RC 36-40, ADDED YELLOW ZINC PLATE FINISH. -B13 CH'D DESCRIPTION WAS ROLL PIN IS SPRING PIN.			5/18/2015	RJC	JAG
C	ECR-52	REVISE SHEET 1 BOM TO -B; ADDED SHEET 2 & REVISED BOM TO -B19 & -B01 QTY 1 WAS QTY 2; SHEET 3 ADDED BOM TO -B01 & REVISED DIM NOTES; SHEET 8 ADDED NOTE TO -11; REMOVED REVISION BLOCKS TO SHEETS 3 THRU 8.			11/18/2020	RF	SAD



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-B19	2	TUBE ATTACHMENT			2

DART AEROSPACE	
TITLE	
SKID TUBE ATTACHMENT	
DWG NO.	REV
RB072610-H-B	C
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
BELL 206L, 407, & 427	
SCALE	1:4
DATE	09/03/2011
SHEET 1 OF 8	

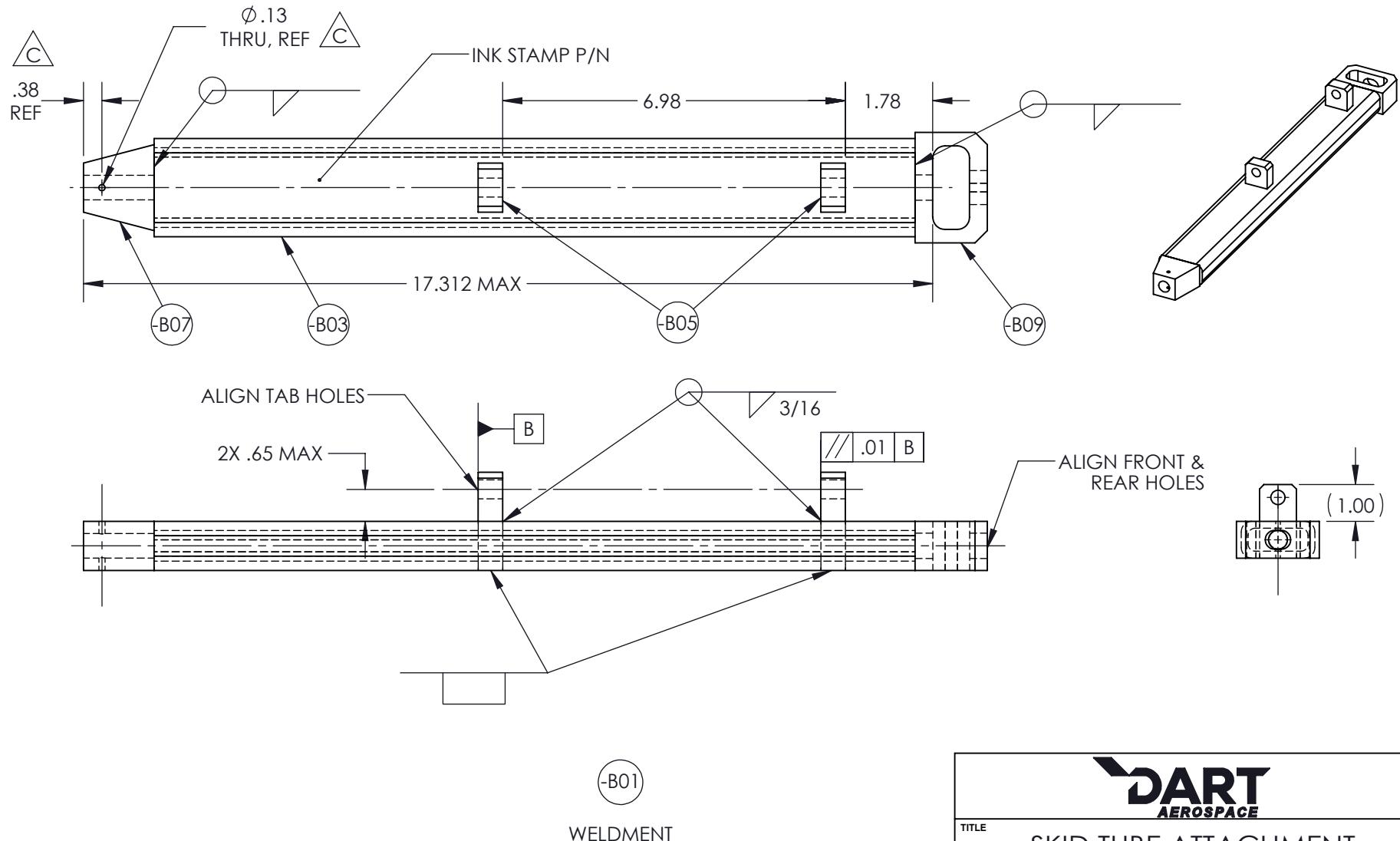
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TITLE		DART AEROSPACE	
		SKID TUBE ATTACHMENT	
DWG NO.		RB072610-H-B19	
REV		C	
MAT'L		DRAWN BY: PERRITT APPROVED <i>S. DROUIN</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		FRACTIONS $\pm 1/8$ ANGLES $\pm 5^\circ$	
.XXX $\pm .005$		HEAT TREAT FINISH	
XX $\pm .01$		SPEC	
X $\pm .1$		USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		BELL 206L, 407, & 427	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:4	DATE	2011-03-09
SHEET 2 OF 8			

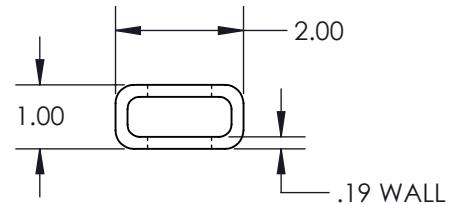
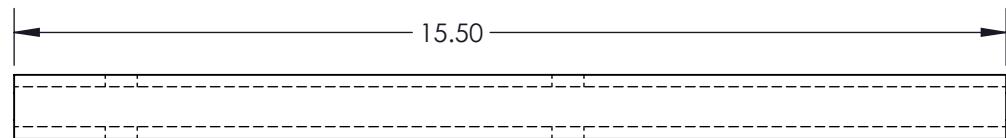
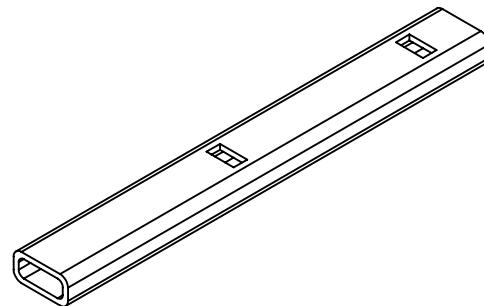
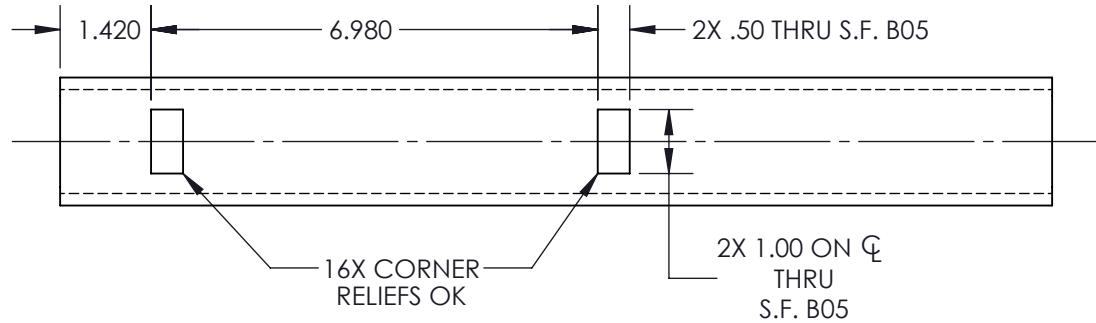
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
			-B01	1	WELDMENT				3
			-B11	1	LATCH PIN	4140/4142	1/2-13 X 4-1/2 (MCMASTER-CARR #91257A730) MODIFIED		8
		B/O	-B13	1	SPRING PIN	STEEL, PLAIN	$\varnothing 1/8$ X 1 (MCMASTER-CARR #98296A883)		
		B/O	-B15	1	BALL LOCK PIN	S.S.	$\varnothing 1/2$ X 1-1/2 (MCMASTER-CARR #90985A411)		
		B/O	-B17	1	LANYARD, LOOP TO LOOP	STEEL, COATED	$\varnothing 3/64$ x 12 (MCMASTER-CARR #90312A28 COATED)		

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		DART AEROSPACE		TITLE	SKID TUBE ATTACHMENT				
					DWG NO.	RB072610-H-B01			
				MAT'L	DRAWN BY:	PERRITT			
					APPROVED	S.DROUT			
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1
			-B03	1	TUBE	1018		4	HEAT TREAT FINISH POWDER COAT YELLOW
			-B05	2	TAB	1018		5	SPEC FED #13538
			-B07	1	FRONT	1018		6	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
			-B09	1	BACK	1018		7	USED ON MODEL BELL 206L, 407, & 427
				SCALE 1:4		DATE 09/03/2011	SHEET 3 OF 8		

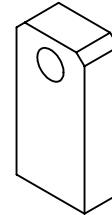
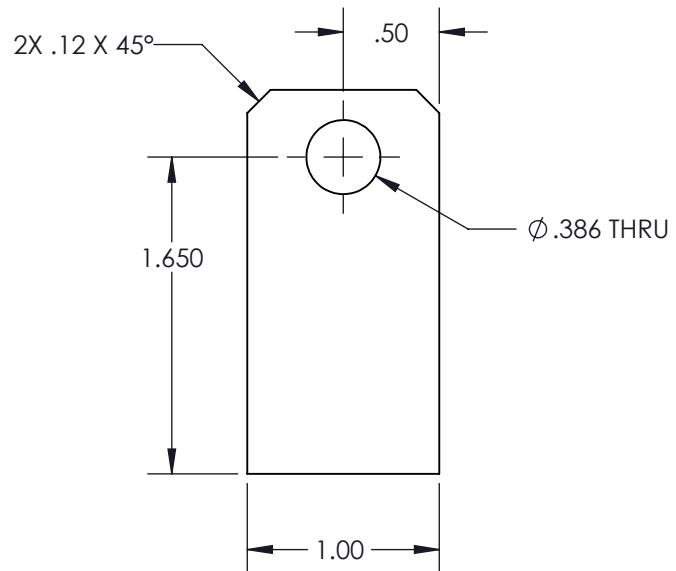
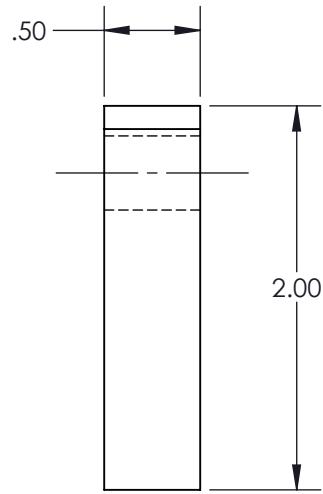
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-B03

TUBE

	
TITLE	
SKID TUBE ATTACHMENT	
DWG NO.	RB072610-H-B03
REV	C
MAT'L	1018
DRAWN BY: PERRITT	
APPROVED <i>S. Drouin</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT FINISH SEE B01	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL BELL 206L, 407, & 427	
SCALE	1:3
DATE	09/03/2011
SHEET 4 OF 8	

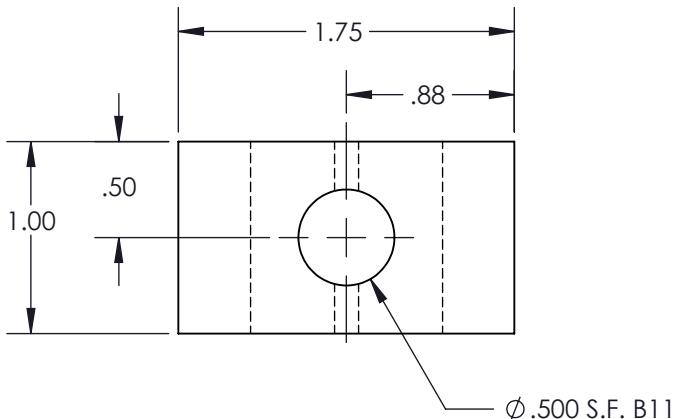
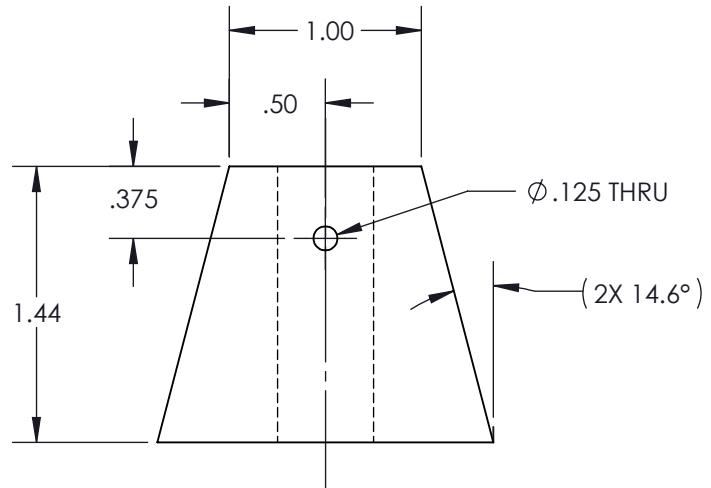


-B05

TAB

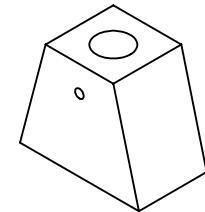
DART AEROSPACE	
TITLE	
DWG NO.	SKID TUBE ATTACHMENT
MAT'L	1018
UNLESS OTHERWISE SPECIFIED	DRAWN BY: PERRITT
DIMENSIONS ARE IN INCHES	APPROVED <i>S. DROUIN</i>
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	SEE B01
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206L, 407, & 427
SCALE	1:1
DATE	09/03/2011
SHEET 5 OF 8	

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-B07

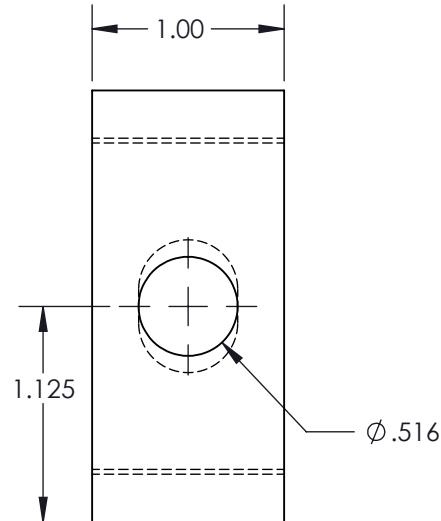
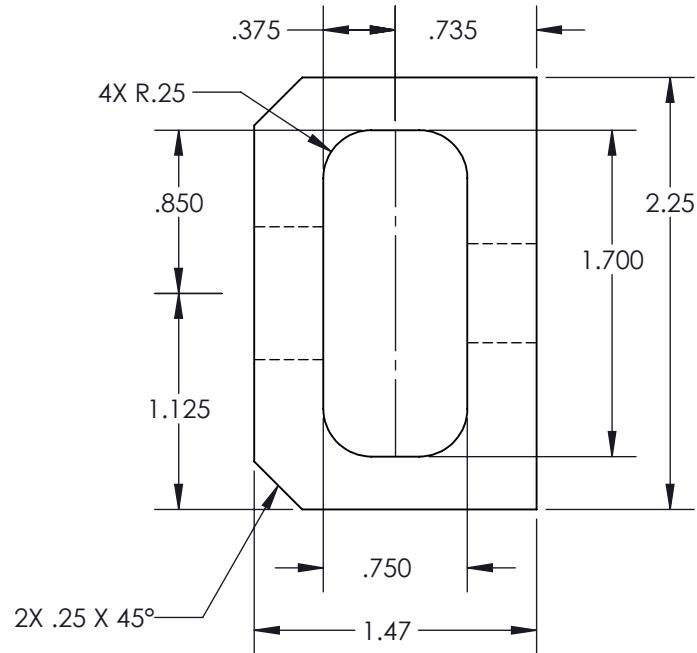
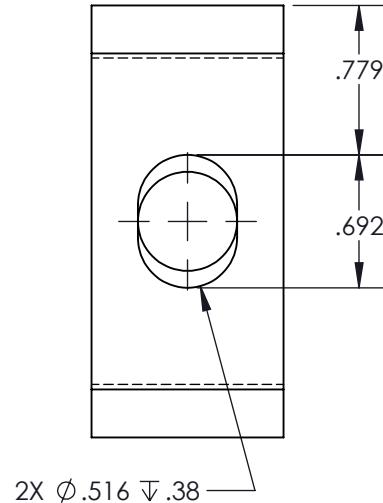
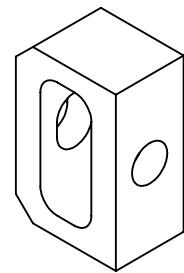
FRONT



TITLE	SKID TUBE ATTACHMENT
DWG NO.	RB072610-H-B07
MAT'L	PERRITT
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	<i>S. DROUIN</i>
.XXX \pm .005	FRACTIONS \pm 1/8
.XX \pm .01	ANGLES \pm 5°
.X \pm .1	SEE B01
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER	BELL 206L, 407, & 427
PLATING	
SCALE	1:1
DATE	09/03/2011
SHEET 6 OF 8	

REV
C

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-B09

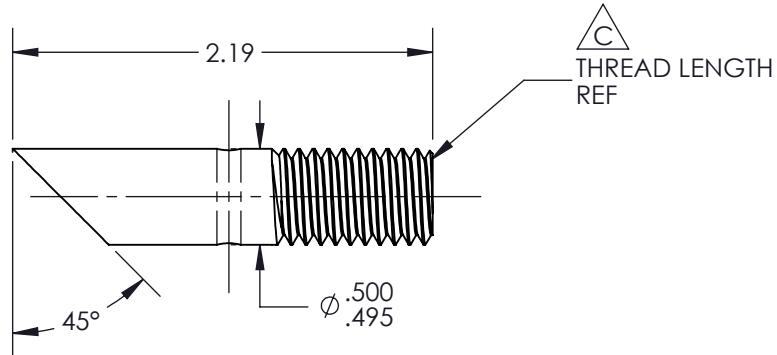
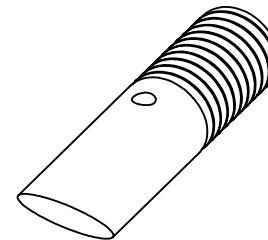
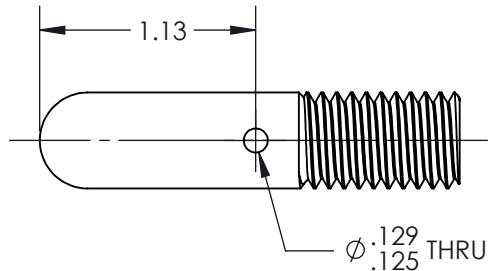
BACK

DART
AEROSPACE

TITLE SKID TUBE ATTACHMENT

DWG NO.	REV
RB072610-H-B09	C
MAT'L 1018	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>S. DROUIN</i>
.XXX \pm .005	FRACTIONS \pm 1/8
.XX \pm .01	ANGLES \pm 5°
.X \pm .1	SEE -B01
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206L, 407, & 427
SCALE 1:1	DATE 10/03/2011
	SHEET 7 OF 8

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-B11

LATCH PIN

	
TITLE	
SKID TUBE ATTACHMENT	
DWG NO.	RB072610-H-B11
REV	C
MAT'L	4140/4142
DRAWN BY:	PERRITT
APPROVED	S. D. BROWN
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
BELL 206L, 407, & 427	
SCALE	1:1
DATE	10/03/2011
SHEET 8 OF 8	